

PUMP INSTALLATION

MOUNTING

Flojet 2130 is a self-priming pump. It may be located several feet from the tank, above or below the liquid level (It is not a submersible pump.) For vertical pump mounting be sure that the motor is located on top. This will prevent water from entering the motor chamber in event of a leak. Pump head may be rotated in 90° increments to simplify plumbing.

PLUMBING

For best performance, flexible 3/8-inch minimum hose is recommended instead of rigid piping at the pump. Use plastic fittings at the pump port. Brass fittings will break pump housing if over tightened. Do not install pump such that plumbing causes excessive stress on either port.

It is essential that a 20 mesh strainer or filter be installed in the tank or in the pump inlet line to keep large foreign particles out of the system. The use of check valves in the plumbing system may interfere with the priming ability of the pump. Check valves, if used, must have a cracking (opening) pressure of no more than 2 psi.

PRODUCT WARRANTY IS VOID IF INSTALLATION INSTRUCTIONS ARE NOT FOLLOWED.

ELECTRICAL

On 115 Volt AC pumps, the black wire lead is common, the white is neutral and green/yellow is ground. On 230 Volt AC pumps, the brown wire lead is common, the blue is neutral and the green/yellow is ground. Never connect the green (or green/ yellow) wire to a live terminal. On 12

and 24 Volt DC pumps, match red (+) and black (-) power leads with red and black leads on motor or switch.

OPERATION

Allow to prime with discharge line (or spray valve) open to avoid airlock. Built in pressure switch will shut off pump automatically when discharge valve is closed and will restart pump when valve is opened. When pump runs out of liquid, it will continue to operate. Running dry will not damage the pump. Turn off manually.

SPRAY TIP

In spraying applications the pressure generated by the pump is generally dependent upon the size of the spray nozzle. An undersized spray nozzle will cause the pump pressure switch to cycle on and off and create a pulsating flow from the pump. To maintain a smooth flow and constant operating pressure, the smallest size spray nozzles that may be used are as follows:

MODEL	MINIMUM NOZZLE SIZE	
	Equiv. Orifice Diam.	Last 2 Digits*
2100-030	.052"	04
2100-031	.052"	04
2100-032	.072"	08
2100-034	.036"	02
2100-130	.052"	04
2100-131	.052"	04
2100-132	.072"	08
2100-134	.036"	02

*Ref. Spraying Systems Catalog

TROUBLESHOOTING

Failure to Prime-

Motor operates, but no pump discharge

- Restricted intake or discharge line. Open all line valves, check for "jammed" check valve poppets and clean clogged lines.
- Air leak in intake line.
- Punctured pump diaphragm.
- Defective pump check valve.
- Crack in pump housing.
- Debris in check valves.

Motor Fails to Turn On

- Pump or equipment not plugged in electrically. Loose wiring connection.
- Defective motor or rectifier.
- Frozen cam/bearing.

Pump Fails to Turn Off after Discharge Valves are Closed

- Depletion of available liquid supply.
- Punctured pump diaphragm.
- Discharge line leak.
- Defective pressure switch.
- Insufficient voltage to pump.
- Debris in check valves.

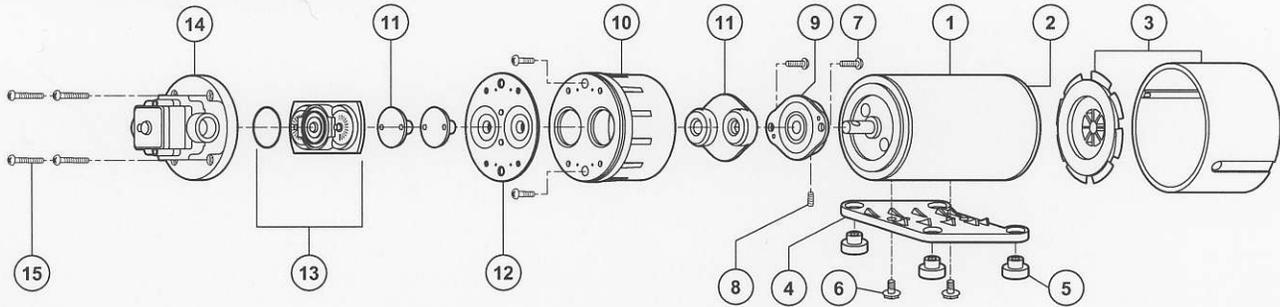
Low Flow and Pressure

- Air leak at pump intake.
- Accumulation of debris inside pump and plumbing.
- Worn pump bearing (excessive noise).
- Punctured pump diaphragm.
- Defective rectifier or motor
- Insufficient voltage to pump.

Pulsating Flow- Pump Cycles on and off

- Restricted pump delivery. Check discharge lines, fittings, valves and spray nozzles for clogging or undersizing.

2100 SERIES DEMAND PUMP



KEY PART NO.	DESCRIPTION	QTY	PUMP DASH NO.		
			-030	-130	-230
			-031	-131	-231
			-032	-132	-232
			-034	-134	-234
1	02009-027 12 V Motor DC (TENV)	1		x	
	02029-021 115 V Motor AC (TEFC)	1	x		
	02039-027 230 V Motor AC (TEFC)	1			x
—	20252-500 Rectifier Assy. Only (AC)	1	x		x
2	20115-114 Brush Endbell/Rect. Assy. (AC)	1	x		x
	20115-219 Brush Endbell/Rect. Assy. (AC) N/Brg.			x	
	20115-113 Brush Endbell/Rect. Assy. (AC)			x	
	20115-213 Brush Endbell/Rect. Assy. (AC) N/Brg.			x	
3	20132-005 Fan Shroud Kit	1	x	x	x
4	11028-101 Baseplate Assy. Plastic (inc. #5 & #6)	1	x	x	x
5	20132-000 Grommets	Set of 4	x	x	x
6	20131-002 Baseplate Screws	Set of 2	x	x	x
CAM BEARING / DIAPHRAGM KIT					
	21004-220 #0 Cam, BUNA Diaphragm	1			
Kit	21004-320 #0 Cam, EPDM Diaphragm	1			
Incl.	21004-221 #1 Cam, BUNA Diaphragm	1			
7	21004-321 #1 Cam, EPDM Diaphragm	1			
8	21004-202 #2 Cam, BUNA Diaphragm	1			
9	21004-302 #2 Cam, EPDM Diaphragm	1			
11	21004-204 #4 Cam, BUNA Diaphragm	1			
12	21004-304 #4 Cam, EPDM Diaphragm	1			

WARRANTY

FLOJET warrants this product to be free of defects in material and/or workmanship for a period of one year after purchase by the customer from FLOJET. During this one year warranty period, FLOJET will at its option, at no charge to the customer, repair or replace this product if found defective, with a new or reconditioned product, but not to include costs of removal or installation. No product will be accepted for return without a return material authorization number. All return goods must be shipped with transportation charges prepaid. This is only a summary of our Limited Warranty. For a copy of our complete warranty, please request Form No. 100-101.

RETURN PROCEDURE

Prior to returning any product to FLOJET, call customer service for an authorization number. This number must be written on the outside of the shipping package. Place a note inside the package with an explanation regarding the reason for return as well as the authorization number. Include your name, address and phone number.

KEY PART NO.	DESCRIPTION	QTY	PUMP DASH NO.		
			-030	-130	-230
			-031	-131	-231
			-032	-132	-232
			-034	-134	-234
10	20428-101 Bearing Cover (Nylon)	1	x	x	x
13	20028-053 Check Valve Assembly - EPDM (Nylon, vent)				
	20028-052 Nylon vented (4 Cam Models Only)				
14	20316-003 Upper Hsng./Switch Assy.	1	x	x	x
15	20131-001 Pump Screws, Kit	Set of 6	x	x	x
FOR PUMP DASH NO.					
Kit	21094-** Pump Head Assy. (7 Thru 15) (Nylon)		-030	-130	-230
			-031	-131	-231
			-032	-132	-232
			-034	-134	-234
FOR PUMP DASH NO.					
Kit	21140-005 Pump Service Kit (Nylon)		-030	-130	-230
	21140-006		-031	-131	-231
	21140-007		-032	-132	-232
	21140-009		-034	-134	-234
	21140-023		-012	-112	-212

*Parts included in Pump Service Kit

**Use Pump Dash Number for Pumphead Dash Number.

SERVICE TIPS

Refer to exploded view for key number. To disassemble, remove six pump head screws (15), rotate bearing cover (10) so drain notch is aligned with cam/bearing assembly set screw (8), loosen set screw (use 1/8" size Allen Wrench) and slide pump head off shaft. Pistons (11) should always be replaced when new diaphragm is installed. Replace worn parts and reassemble. Be sure raised side of diaphragm faces the motor and radiused corner of pistons face diaphragm. Hex stem of inner piston (11) must be aligned (free to enter) into Hex hole in outer piston set (11). Press pistons together by hand until pistons snap tight. Install flat head screws (7) through outer piston set and tighten screws partially, center pistons in diaphragm than tighten screws securely. Place cam bearing assembly over outer piston set, align locating pins in the holes in cam bearing assembly. Install round head screws and tighten securely. (Torque to 20 inch pounds, coat motor shaft with grease prior to assembly.)

Reassemble bearing and cam bearing assembly to motor and retighten the set screw securely. Set screw **MUST** be positioned in shaft indentation. Position of the screw is critical to avoid misalignment and subsequent diaphragm damage.

Reassemble remaining pump head parts, using care to properly seat "O" ring (13) in check valve assembly and tighten pump head screws evenly.

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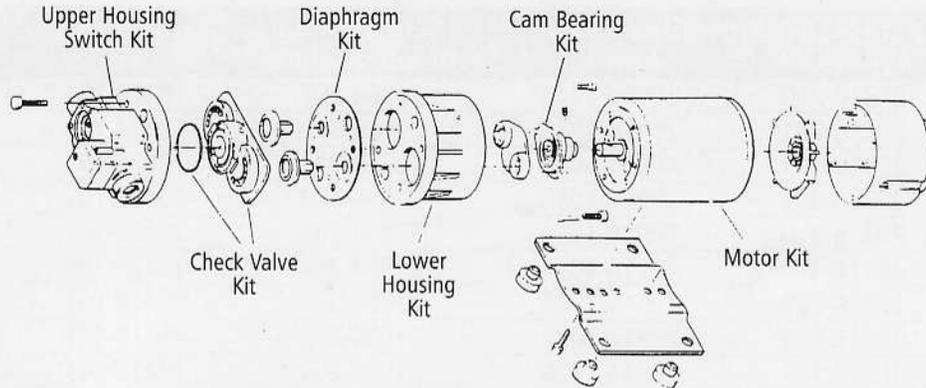
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SERVICE PARTS KIT LIST

2130 SERIES

FLOJET®

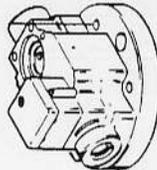
Typical 2130 Series Assembly



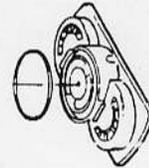
PARTS KIT DESCRIPTIONS

Switch Kit:

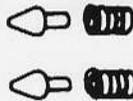
Complete pressure switch and upper housing assembly.

**Check Valve Kit:**

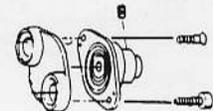
Check valve assembly with "O" ring.

**Bypass Kit:**

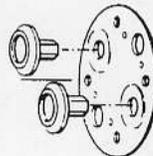
Bypass poppets and springs, two each.

**Cam/Bearing Kit:**

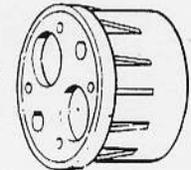
Cam/bearing assembly with screw.

**Diaphragm Kit:**

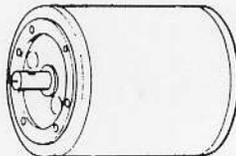
Diaphragm with inner and outer pistons and screws.

**Lower Housing Kit:**

Lower housing with cam, diaphragm and piston assembly.

**Motor Kit:**

Complete motor assembly (includes fan and shroud).



To find correct parts kits: Identify the pump model number in the left column and read across to the kit number required. If pump has a switch and bypass, both are shown in second column.

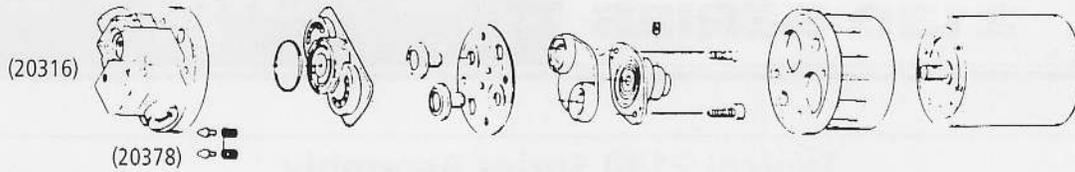
For individual parts not included in this list, please refer to your installation, operation and service instruction sheet for the particular pump model.



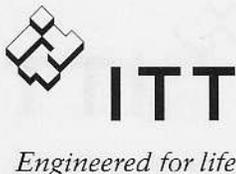
ITT

Engineered for life

2130 SERIES PARTS KIT LIST



Model #	Upper Hsg SW Kit Bypass Kit	Check Valve Assy Kit	Cam Bearing Diaphragm Kit	Lower Hsg Kit	Motor
2130-012	20316-010	20914-101A	21004-202	20428-101	02029-021
2130-030	20316-003	20914-103A	21004-320	20428-101	02029-021
2130-032	20316-003	20914-103A	21004-302	20428-101	02029-021
2130-034	20316-003	20914-103A	21004-304	20428-101	02029-021
2130-112	20316-010	20914-101A	21004-202	20428-101	02009-027
2130-114	20316-010	20914-101A	21004-204	20428-101	02009-027
2130-131	20316-060	20914-103A	21004-321	20428-101	02009-027
2130-132	20316-060	20914-103A	21004-302	20428-101	02009-027
2130-212	20316-101	20914-101A	21004-202	20428-101	02039-027
2130-230	20316-060	20914-103A	21004-320	20428-101	02039-027
2130-312	20316-010	20914-101A	21004-202	20428-101	02019-006
2130-332	20316-003	20914-103A	21004-302	20428-101	02019-006
2130-517	20316-060	20914-103A	21004-320	20428-101	02029-021
2130-522	20316-003	20914-103A	21004-320	20428-101	02039-027
2130-529	20316-010	20914-101A	21004-221	20428-101	02029-021
2130-533	20316-060	20914-103A	21004-320	20428-101	02029-021
2130-546	20316-068	20914-103A	21004-321	20428-101	02039-039
2130-584	20316-090	20914-103A	21004-302	20428-101	02029-021
2130-598	20316-003	20914-102A	21004-321	20428-101	02019-001
2130-599	20316-003	20914-102A	21004-302	20428-101	02029-021



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