R991

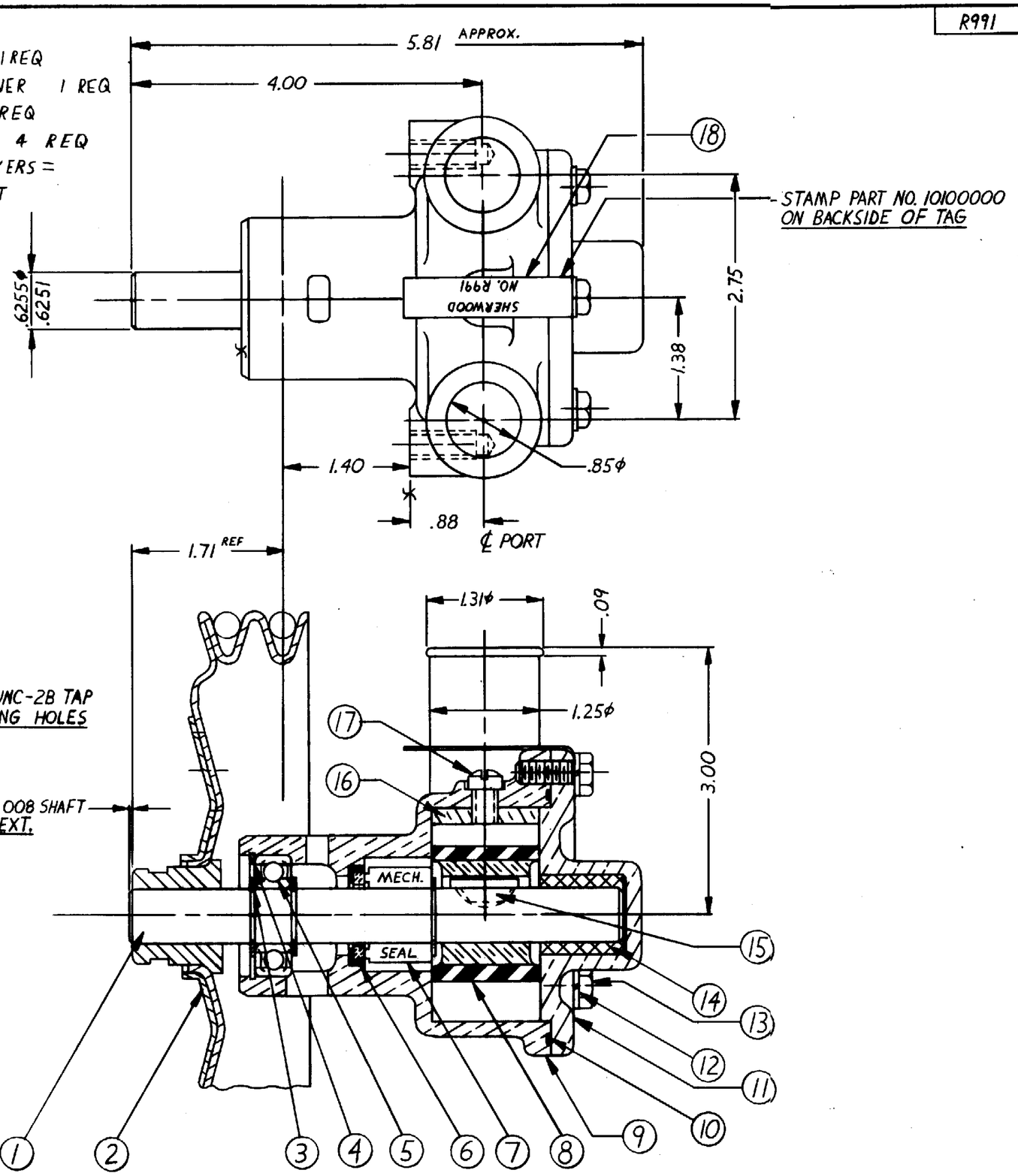
PARTS LIST

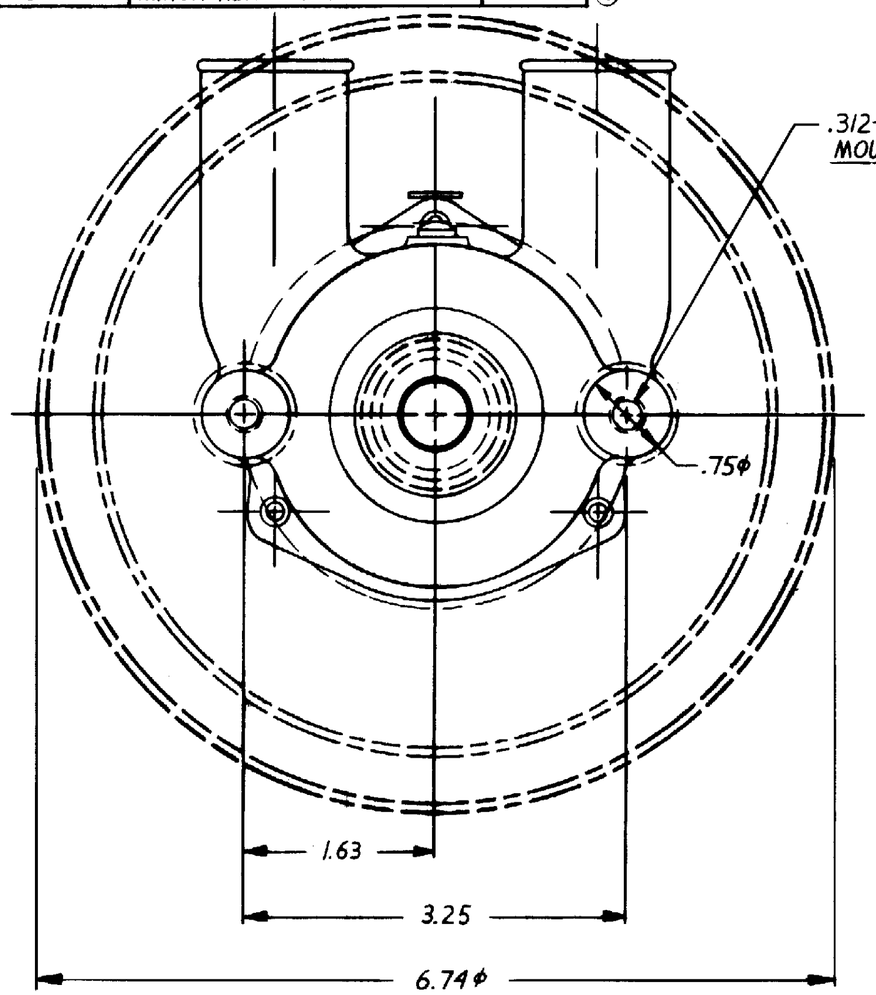
ITEM	PART NO.	DESCRIPTION	QTY.	
1	18464	SHAFT	1	
2	18446	PULLEY	1	
3	4258	EXT. RET. RING	3	
4	4259	INT. RET. RING	1	
5	4257	BALL BEARING	1	
6	10926	SEAL SEAT	1	
7	18743	MECH. SEAL	1	
8	9959	IMPELLER	1	
9	18427	HOUSING	1	
10	12231	O-RING	1	
11	18428	COVER	1	
12	12710	LOCKWASHER	3	
13	18266	CAPSCREW 1/4-20 x 3/4	3	
14	6333	BUSHING	1	
15	12841	NO. 9 NON-ROK	1	(K)
16	15883	CAM	1	
17	10515	CAM SCREW	1	
18	13285	TAG	1	
19	18744	SEAL & SEAT ASS'Y	ITEM 6 & 7	(J)
20	18465	COVER ASS'Y	ITEM 11 & 14	
1, 3, 4, 5, 8, 10, 14, 16, 19	18655	MAJOR REPAIR KIT	SERVICE	(L)
8, 10	18656	MINOR REPAIR KIT	SERVICE	(M)

PACKAGING
NO 11516 PALLET 1 REQ
⚠ 14120 TUBE CONTAINER 1 REQ
14122 PAD 6 REQ
18026 INSERTS 4 REQ
16 PUMPS/LAYER x 4 LAYERS =
(I) 64 PUMPS/PALLET

UNIT PACKAGING
17631 CARTON O 1 REQ
12209 LABEL 1 REQ

For Pumps and Parts
go to PumpVendor.com





⚠ PULLEY NO. 10251300 FURNISHED BY THERMO

REV.	DESCRIPTION	APPR	DATE
M	№ 18656 MINOR REPAIR KIT REVISED	AVB	2/26/89
L	№ 18655 MAJOR REPAIR KIT REVISED	AVB	2/26/89
K	№ 12841 KEY WAS № 4432	AVB	10/7/88
J	№ 18744 SEAL ASS'Y WAS № 10927	AVB	10/7/88
I	№ 18743 SEAL WAS № 10523	AVB	10/7/88
H	REDRAWN WITHOUT CHANGE	ML	8/2[illegible]

UNLESS OTHERWISE SPECIFIED
CAST DIMENSIONS ± .02
FILLETS & RADII .06
FINISH STOCK .07
MACHINING TOLERANCE, INCHES
XX ± .01, XXX ± .005
SURFACE ROUGHNESS √
ANGLES ± 0° 30'
CORNER BREAKS .01 MAX.
|| PARALLISM .001
▱ FLATNESS .001
⊥ SQUARNESS .001
⊙ CONCENTRICITY .001
⊙. ROUNDNESS .0002
↗ RUNOUT .001

SHERWOOD.
A DIVISION OF HYPRO CORPORATION
6331 E. JEFFERSON AVE. • DETROIT, MICHIGAN 48207

DRAFTSMAN	DATE	CHECKER	DATE	PROJ. NO.
ST	12/3/87	AVB	12/12/87	755

TITLE
RUBBER IMPELLER PUMP ASS'Y

MATERIAL: SEE DETAILS
DWG. NO.: R991