

F4B-903 Impeller pump

Article No. 10-24509-01

Service Kit No. 09-45587

F4B-902 Impeller pump

Article No. 10-24509-02

Service Kit No. 09-45587

Position	Quantity	Part No.	Description
1	1	01-24511-1	Body F4B-903
2	1	01-42398	Endcover F4/F5B-
3	1	01-45050	Plate F35/F4B-8
4	1	19-12837742150	Bracket
5	1	01-46541	Shaft F4B-9
6	1	19-12407042400	V-pulley
7	1	01-46542	Spacer F4B-9
8	2	05-01-133	Washer
9	2	05-02-101	Washer
10	2	05-04-172	Screw
11	6	05-04-163	Screw
12	1	05-05-527	Nut
13	1	05-05-528	Nut
14	1	05-06-513	O-ring
15	1	05-06-597	O-ring
16	1	05-08-124	Ball bearing
17	1	05-08-130	Ball bearing
18	1	05-29-139	Lip seal
19	1	05-34-501	Retaining ring
20	1	05-34-511	Retaining ring
21	1	05-04-124	Screw
22	1	08-810B	Impeller

Position	Quantity	Part No.	Description
1	1	01-24511-2	Body F4B-902
2	1	01-42398	Endcover F4/F5B-
3	1	01-45050	Plate F35/F4B-8
4	1	19-12837742150	Bracket
5	1	01-46541	Shaft F4B-9
6	1	19-12407042400	V-pulley
7	1	01-46542	Spacer F4B-9
8	2	05-01-133	Washer
9	2	05-02-101	Washer
10	2	05-04-172	Screw
11	6	05-04-163	Screw
12	1	05-05-527	Nut
13	1	05-05-528	Nut
14	1	05-06-513	O-ring
15	1	05-06-597	O-ring
16	1	05-08-124	Ball bearing
17	1	05-08-130	Ball bearing
18	1	05-29-139	Lip seal
19	1	05-34-501	Retaining ring
20	1	05-34-511	Retaining ring
21	1	05-04-124	Screw
22	1	08-810B	Impeller

## Customer Branded

Årdragningsmoment för axelnut (pos 12): 17 Nm  
 Torque for shaft nut (pos 12): 17 Nm

Mutter (pos 13) ansätts löst mot lager (0 Nm)  
 Nut (pos 13) to be tightened to bearing with (0 Nm)

Pumphuset stämplat med W efter godkänd löslösprov  
 Body stamped with W after approved hydraulic test

Ändrings nr / Rev. no.	Ändring / Change	År / Date	Årsak / Reason	Övervakare / Supervisor	Godkännare / Approver
004	P02	E45	Torque for bearing/pulley nut added. (0Nm)	990516	AN
040	P01	L6	5 var 4.5.	961112	DN
274	B04	B9	Marking after approved hydraulic test added.	960830	DN
254	B05	E4	Torque for shaft nut added.	960730	AN
15	B02	BC89	New view added. Pulley diameter changed	960227	AN
	B3		Part nos. 4 & 8 assembled by customer	951219	AN
	B01	C3	F4B-902 was F4B-905. B01 was A01		AN

Ritning nr / Drawing no.	Pump nr / stycklista / Pump no. / parts list	Pump typ / Pump type	Årskriving på lock / Mark on end cover	Diamenterrännsnitt / Pulley diameter
03-24509	10-24509-01	F4B-903	Pump typ + pump nr + Ållv. år + vecka	φ 87,2
	10-24509-02	F4B-902	Pump typ + pump nr + mån. year + vecka	φ 90

Ändrings nr / Rev. no.	Ändring / Change	År / Date	Årsak / Reason	Övervakare / Supervisor	Godkännare / Approver
03-24509	P02	E45	Torque for bearing/pulley nut added. (0Nm)	990516	AN

article number 10-24509 pump F4B-9