



F9B-9 Impeller Pump
Art. No. 10-13080-01

Part no.	Description GB	Position	Quantity
01-11370	BODY F9B-9	1	1
01-35276	SHAFT F9B-9	2	1
01-45173	CAM 1/1 F9B-9	3	1
08-814B	IMPELLER	4	1
01-45961	ENDCOVER F9B-9	5	1
01-42423	WEARPLATE F8/F80/F9/F95B-	6	1
01-42426	PIN	7	1
01-11207-3	BEARING HOUSING F9B-9	8	1
01-42427-15	SLINGER F8/F9B-	9	1
0.0138.134	TAPBOLT M6X12 DIN933 A2	10	4
01-46790-02	WASHER D8.2XD14X1 CU	11	1
01-46794-09	SCREW M8X25 AL.BRONZE	12	1
0.0353.309	SPRINGWASH D8.2 DIN127 STZN	13	4
0.0144.002	BOLT 5/16"-18UNCX20 SS1943	14	4
0.2173.459	O-RING 94.5X3 NBR/70SH	15	1
0.2247.051	MECH.SEAL COMPL 1" 106BT2C1	16	1
0.2233.002	LIP SEAL 28X38X7 DPSM	17	1
0.0370.525	EXT. CIRCLIP D25 DIN471 ST	18	1
0.0371.062	RETAIN. RING BORE D62 DIN472 SPRST	19	1
0.3431.746	BALL BEARING 6206 2 RS1 ST	20	2
0.0503.038	WOODRUFKEY 8X9X22 DIN6888 ST	21	1

This drawing is the property of SPX Johnson Pump Marine AB. It is not to be reproduced or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without the prior written permission of SPX Johnson Pump Marine AB.	Tolerances unless otherwise noted Holes and slots in mm: h9/d9 Chamfers: max 0.1 x 45°	Sharp edges broken Shaded minor surfaces Surface texture symbols Greater values are preferred	Product unless otherwise noted Material and heat treatment Surface finish Coatings	Drawn: J.C. Checked: J.C. Date: 11-11-11
	Johnson Pump AB Type F9B-9	Scale: 1:1	Part No.: 10-13080	Drawing No.: 01-05