

Blank area reserved for reference to other drawings		Link deviation	
Blank area reserved for reference to other drawings	Upper Devs	Lower Devs	Lower Limit

12013-1

TYP. PUMP NR. TILLVÅR OCH VECKA
STÄMPLAS PÅ LOCKET.

Mont. mått = 237.

F7B-9 Impeller pump
Art. No. 10-24338-02

Part no.	Description GB	Position	Quantity
01-24125	BODY F7B-9	1	1
01-42441	ENDCOVER F7B-	2	1
08-1028B	IMPELLER	3	1
01-42679	CAM 1/1 F7B/F70B	4	1
01-46469	SHAFT F7B-9	5	1
01-42445	GASKET F4B/F7B-	6	1
01-35828-1	CARRIER F7B-9	7	1
0.0279.033	SCREW M5X8 ISO1207 BRASS	8	6
0.2233.001	LIP SEAL 16X28X7 DPSM	9	2
0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	10	1
0.3431.742	BALL BEARING 6203 2 RS1 ST	11	2
0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	12	1
01-46794-01	SCREW 12-24UNCX9.5 BRASS	13	1
01-45181	WASHER F5/F7B-9	14	1

Drawing No.	Pump No./Parts list	Pump type
03-24338	10-24338-01	F7B-9

Part nos according to Parts list

Part no	Des.	Description	Material	Drawing no.
003 P04	Ändring av lockstämpel			950627 16 PJ
244 P03 D4	Spår i axelända utgått			440225 AN PJ
237 P02 87-3	Texturor tillk.			89-04-08 JT

JOHNSON PUMP CHASSI - SWEDEN	Tolerances	Surface roughness Ra µm		
	Unmachined surface ± IT 17/2	Machined surface ± IT 14/2	Surface roughness Ra µm Tolerance Ra µm	
Tighten Date		Sign.	Scale	
JOHNSON IMPELLERPUMP		890221	T L	